

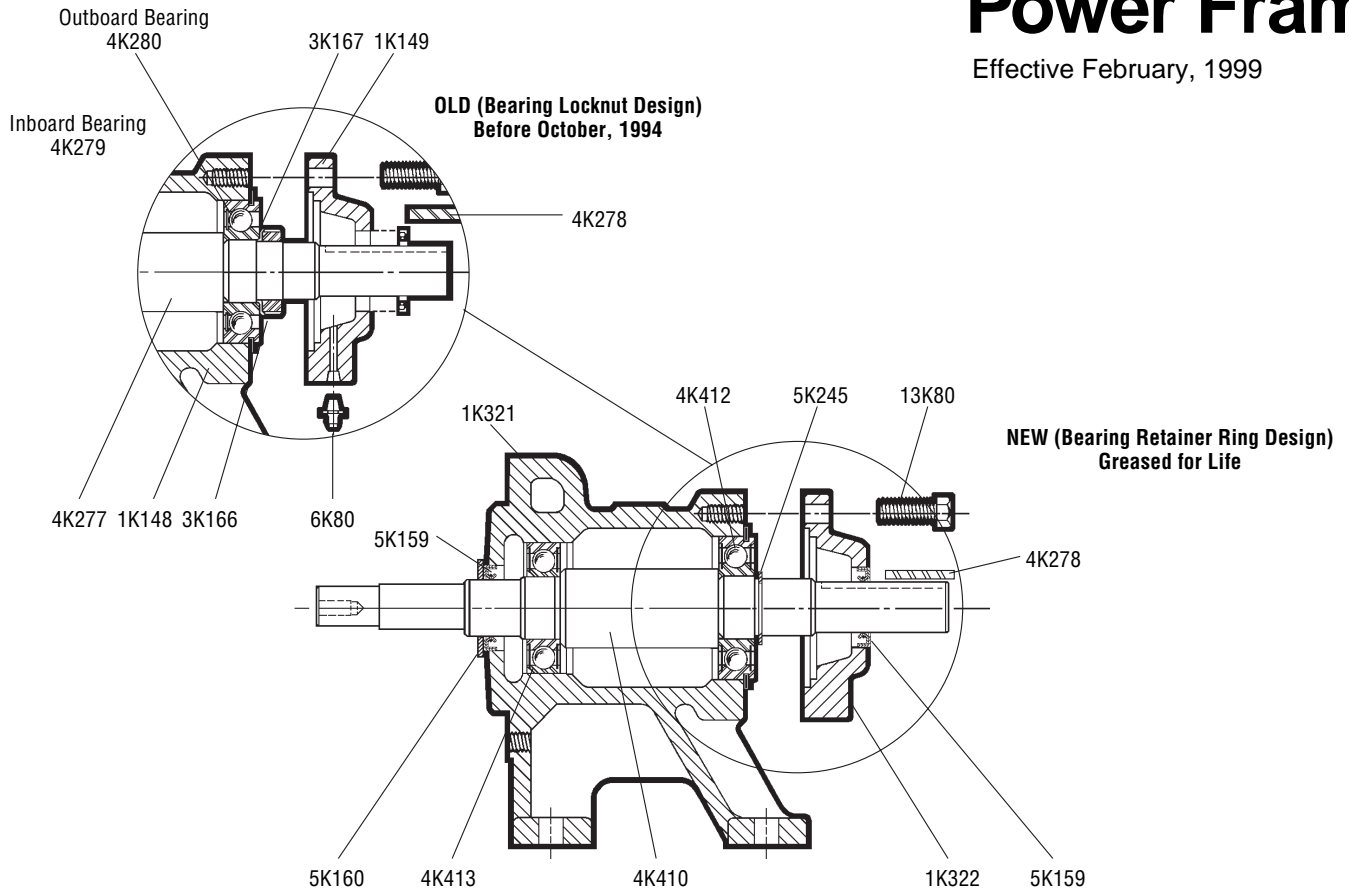
S-Group power frame for models 3756, 3757 and SST-F

# Repair Parts

**MODEL**

# S-Group Power Frame

Effective February, 1999



OLD Regreasable	NEW Grease for life	DESCRIPTION	MATERIAL	PATTERN NO.
1K149	1K322	Bearing cover	Cast iron	59027
4K277	4K410	Shaft – mechanical seal	TYPE 304 SS	
—	4K465	Shaft – packed box	Steel	
4K278	4K278	Key – motor end	Steel	
4K279	4K413	Inboard bearing	Steel	
4K280	4K412	Outboard bearing	Steel	
5K159	5K159	Lip seal	BUNA/steel	
5K160	5K160	Deflector	BUNA-N	
NA	5K245	Retaining ring	Steel	
6K80	NA	Grease fitting – frame and bearing cover	Steel	
13K80	13K80	Hex head cap screw – bearing cover	Steel	
13K166	NA	Locknut	Steel	
13K167	NA	Lockwasher	Steel	

To order complete assembly (grease for life only) use part number 14L52. Mechanical seal 15K17 packed box.

For parts pricing and package stock quantities refer to published parts price list using “K” part no. listed above. Shaft and mounting face duplicates NEMA 184JM dimensions.

Goulds Pumps

