# **TECHNICAL BROCHURE**

BST31



**ST31** 

SUBMERSIBLE SUMP/EFFLUENT PUMP



# Goulds Water Technology

# Wastewater

#### **FEATURES**

Corrosion-resistant construction

Cast iron body

Thermoplastic impeller and cover

Replaceable power cord

Bearings: Upper sleeve and lower heavy duty ball

bearing construction.

Built-In Vent Hole: Prevents air-binding with no

added labor.

Motor is permanently lubricated for extended service life and is powered for continuous operation. All ratings are within the working limits of the motor.

Complete unit is heavy duty, portable and compact.

Mechanical Seal: carbon/ceramic/Buna/ stainless steel.

Stainless steel fasteners and stainless steel pipe plug.

#### **AGENCY LISTINGS**



Tested to UL 778 and CSA 22.2 108 Standards By Canadian Standards Association File #LR38549

#### PERFORMANCE RATINGS

#### **ST31**

Total Head (feet of water)	GPM	GPH			
4	50	3,000			
10	40	2,340			
15	28	1,680			
20	15	900			

#### **APPLICATIONS**

Specially designed for the following uses:

- Basement draining
- Water transfer
- Dewatering
- Effluent Transfer

#### **SPECIFICATIONS**

#### **Pump:**

• Discharge size: 1½" NPT

• Capacities: to 50 GPM.

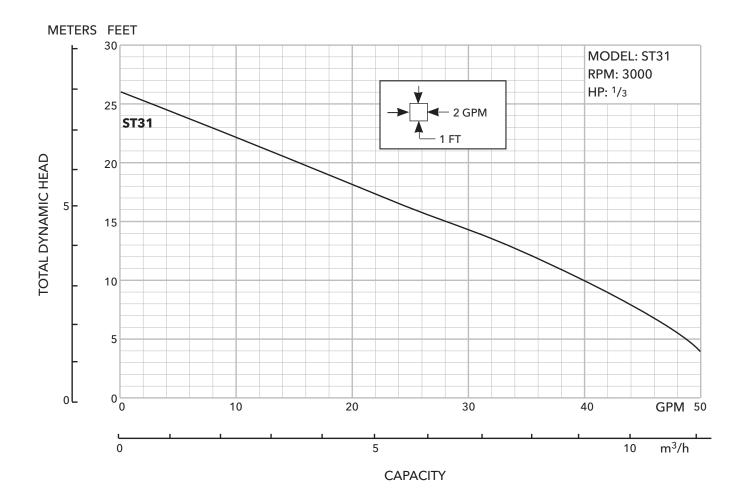
• Maximum head: to 26 feet.

- Temperature: 104°F (40°C) maximum, continuous when completely submerged.
- Solids handling: ½" maximum sphere.
- Automatic models include a float switch.
- Manual model available.
- Pumping range: see performance chart or curve below.

#### **MOTOR**

- ST31: ½ HP, 115 V, 60 Hz, single phase, 3000 RPM, 12.0 amps maximum.
- Built-in thermal overload protection with automatic reset.
- Class B insulation
- Oil filled design
- High strength carbon steel shaft
- Power cord: Quick disconnect 10 foot standard length, heavy duty 16/3 SJTW with NEMA 5-15 P three prong grounding plug, 115V.

# Wastewater

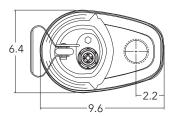


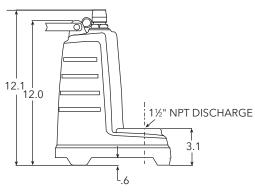
### **MODEL INFORMATION**

Order No.	НР	Volts	Amps	Minimum Circuit Breaker	Phase	Float Switch Style	Cord Length	Discharge Connec- tion	Mini- mum On Level	Mini- mum Off Level	Mini- mum Basin Diam- eter	Maxi- mum Solids Size	Shipping Weight Ibs/kg
ST31AV		4 115	12.0	20	1	Built-In Vertical	10'	1½"	8"	3.5"	11"	- 1/2	29 / 13.2
ST31A1						Built-In Wide Angle			14"	7"	18"		
ST31M	1/3					Plug / No Switch			Manual	Manual	11"		
ST31P1			.2.0			Piggyback Wide Angle			14"	7"	18"		
ST31PV						Piggyback Vertical			8"	3.5"	11"		

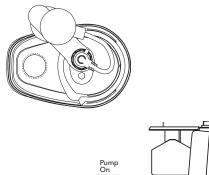
#### **DIMENSIONS**

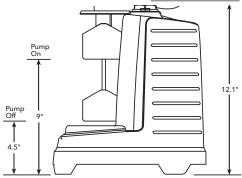
(All dimensions are in inches. Do not use for construction purposes.)

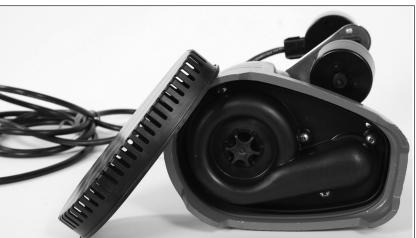




#### **VERTICAL FLOAT SWITCH**







## ADDITIONAL STRAINER AVAILABLE AS ACCESSORY

## Part No. A2-STST

- Material of construction mineral filled TPO
- Snaps in place over pump suction
- Prevents pea gravel from entering pump



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www.xyleminc.com/brands/gouldswatertechnology

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